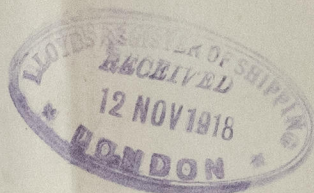


— S. I. "Nipouset"

Pha. 2995

General Arrangement



Now.

Susan. V. Luckenbach.

D. 71. B.

004535-009543-0003

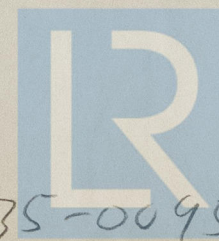
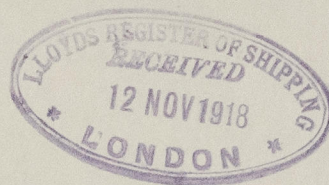


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S.S. "Neponset"
Midship section

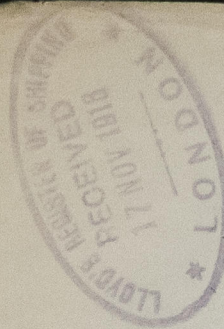
Pha 2995.



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004535-009543-0001



See SBC 78

Mr. Kumber

004535-009543-0002



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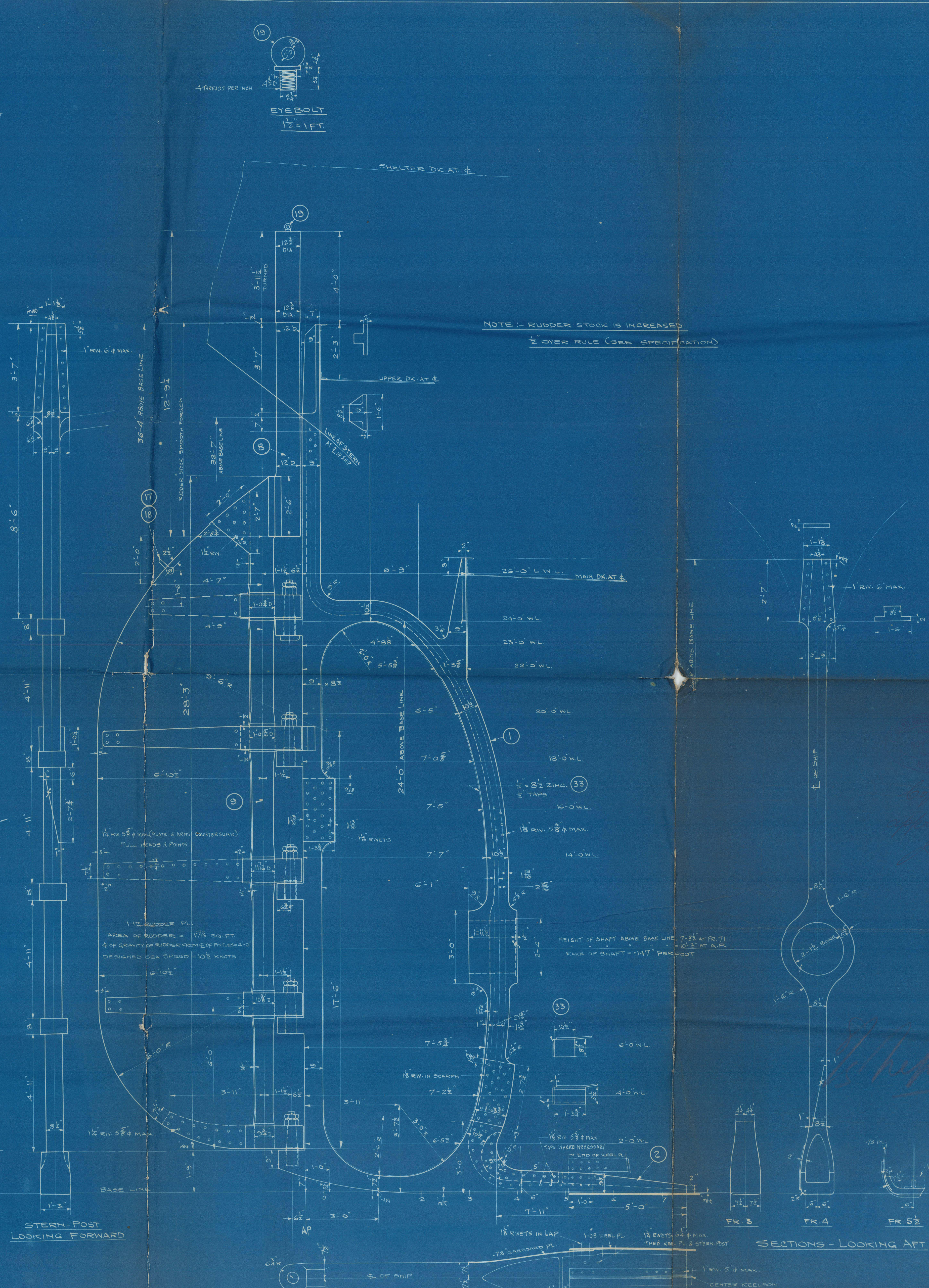
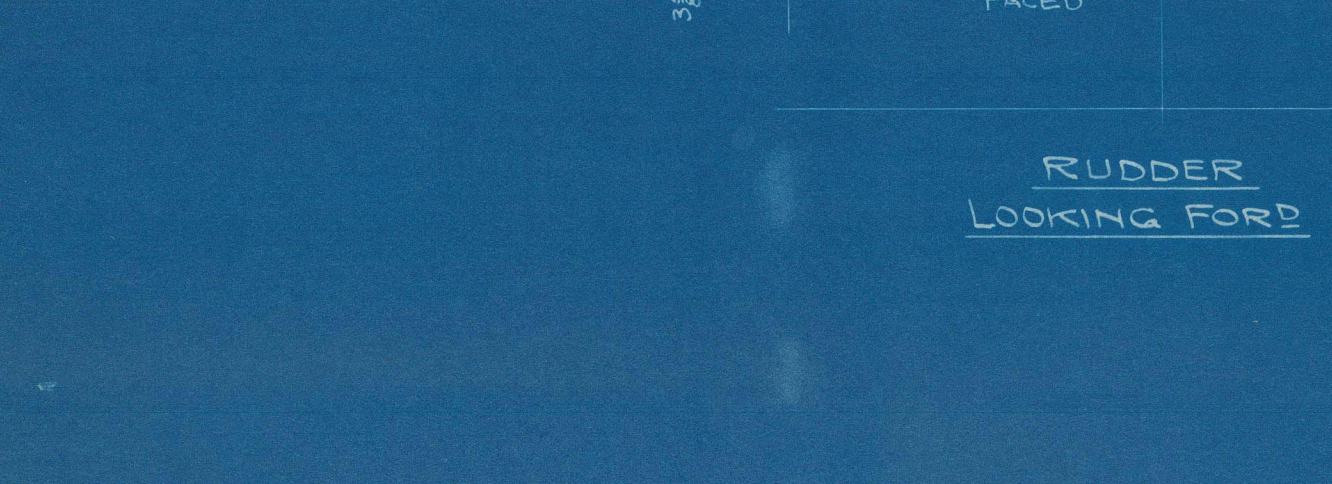
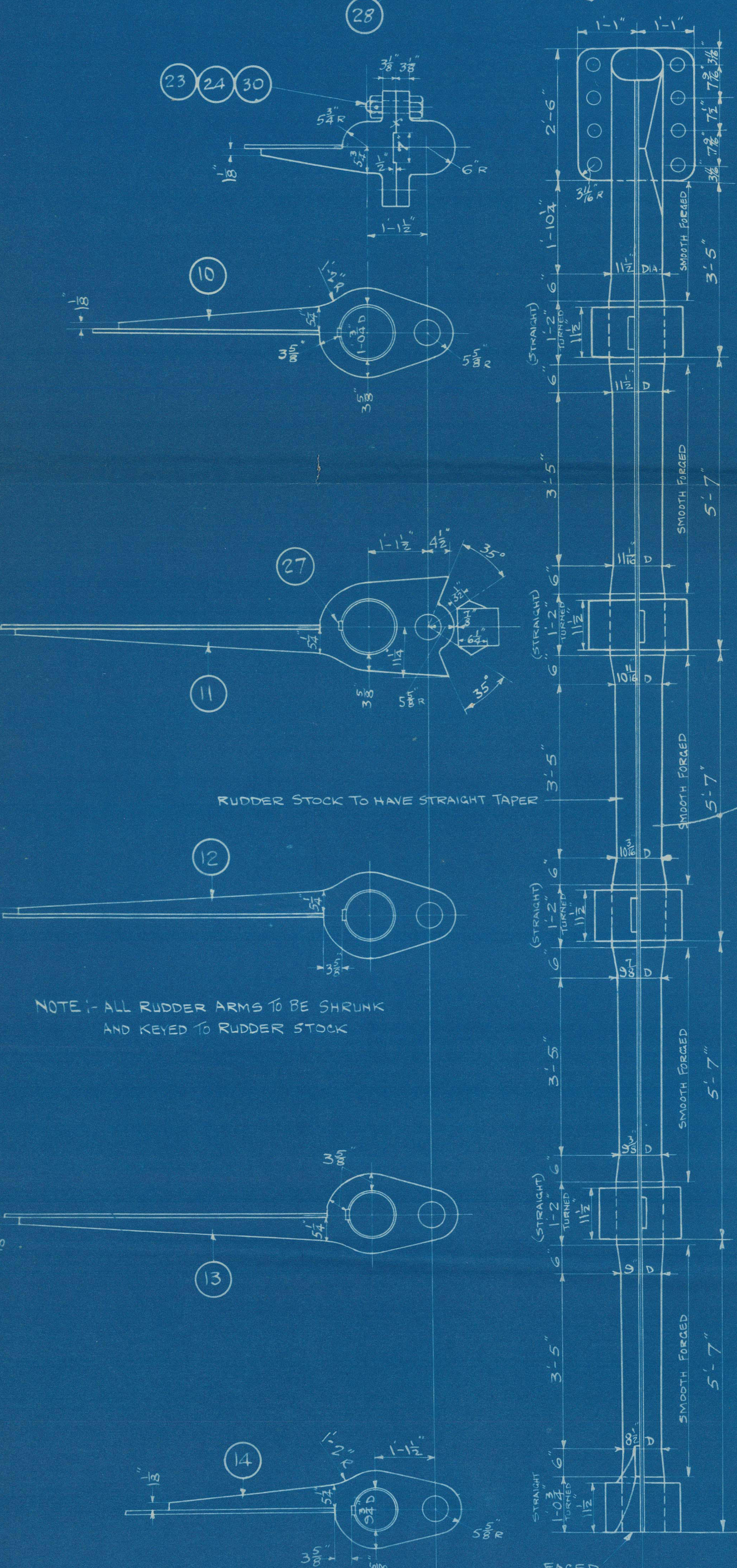
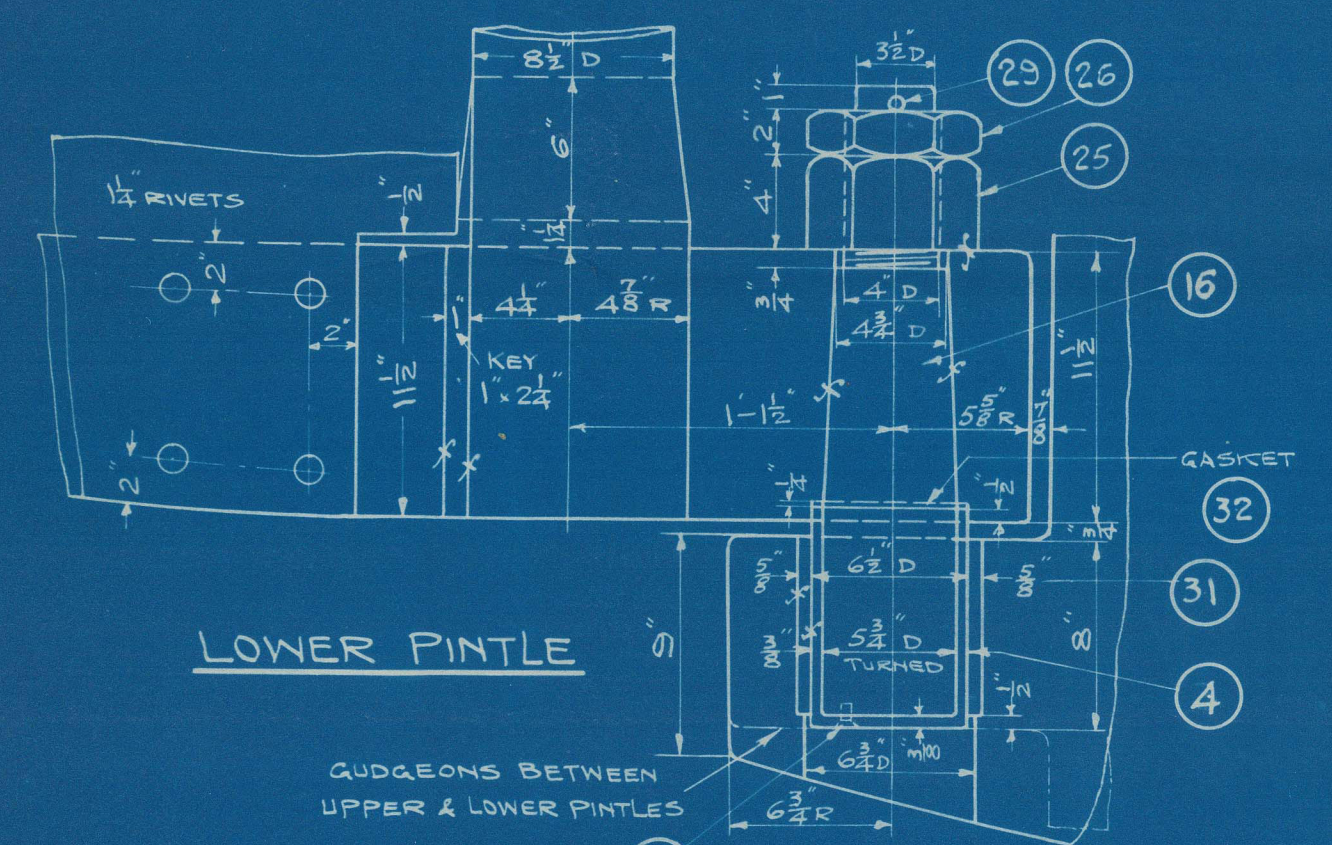
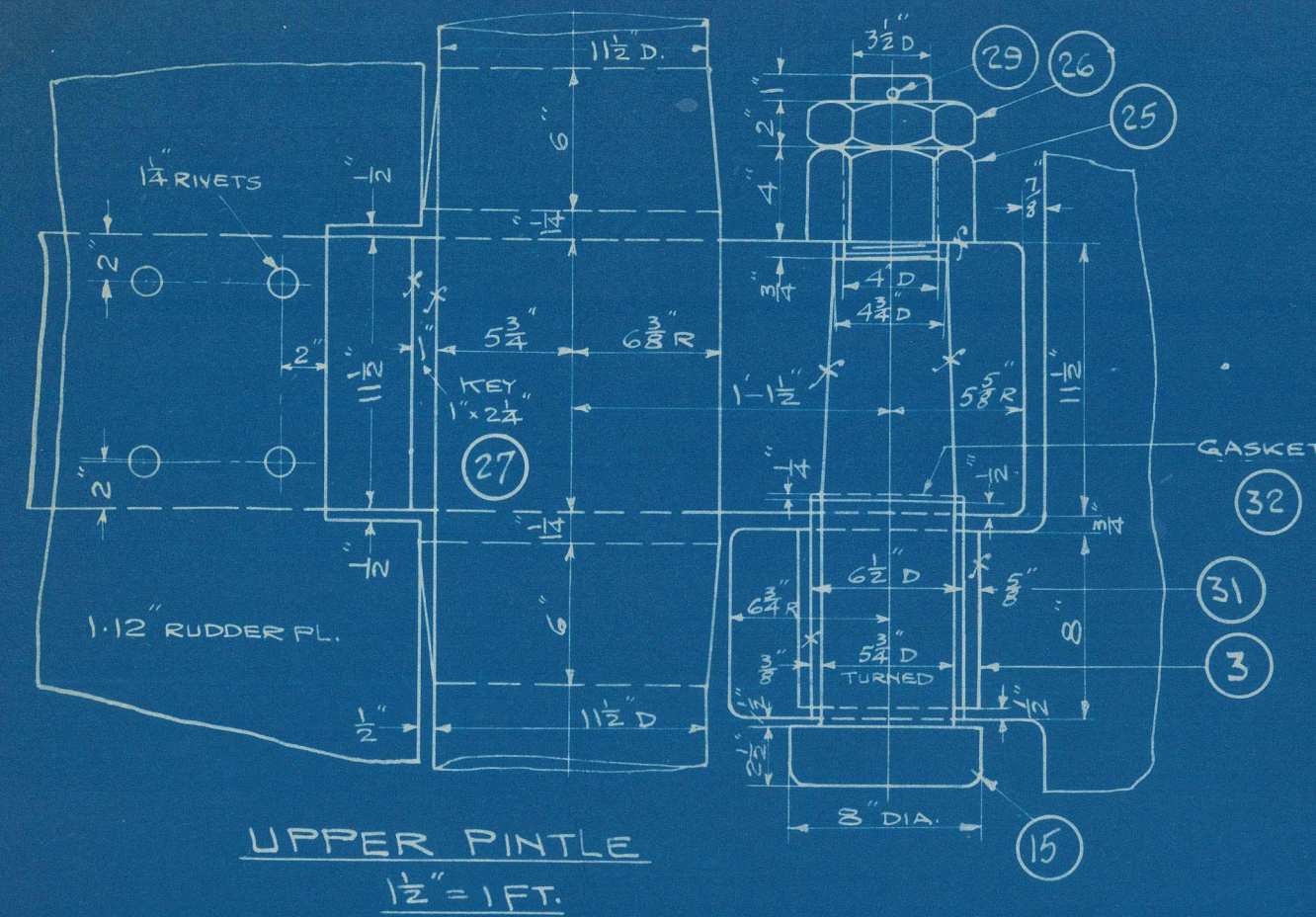
London

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ALTERATIONS		
NO.	DATE	DESCRIPTION

BILL OF MATERIAL					
PC. NO.	NAME	QTY.	MATERIAL	PATTERN OR DIE NO.	REMARKS
1	STERNPOST (UPPER)	1	CAST STEEL	1-704-A-1	
2	STERNPOST (LOWER)	1	CAST STEEL	1-704-A-2	
3	PINTLE BUSHING	1	COMP. H.	1-704-A-3	
4	PINTLE BUSHING	4	COMP. H.	1-704-A-4	
8	RUDDER STOCK (UPPER)	1	MED. STEEL		
9	" STOCK (LOWER)	1	"		
10	" ARM	1	"		
11	" "	1	"		
12	" "	1	"		
13	" "	1	"		
14	" "	1	"		
15	" PINTLE	1	"		
16	" PINTLE	4	"		
17	" SHACKLE	1	"		1 1/2" DIA. WIRE
18	SHACKLE PIN	1	"		1 1/2" DIA.
19	EYE BOLT	1	"		FOR PC. NO. 8
23	BOLT (COUPLING) HEX. HD.	8	MED. STEEL		3/8" DIA. 9 1/2" LONG UNDER HEAD
24	NUT (") HEX.	8	"		3/8" 15 SHUT PENS 23
25	NUT (PINTLE) " "	5	"		4" " " 15 & 16
26	LOCKNUT (") " "	5	"		4" " " 15 & 16
27	KEY	5	STEEL		1" x 2 1/2" x 11 1/2"
28	MACHINE SCREW CSK. HD.	4	BRASS		3/8" DIA. 3" LONG OVERALL
29	SPLIT PIN (PINTLE)	5	BRASS		3/8" x 4 1/2" UNDER HEAD
30	SPLIT PIN (COUPLING)	8	BRASS		3/8" x 5 1/2" " "
31	BUSHING	5	LIGHT ALUM.		FOR PC. NO. 3 & 4
32	GASKET	5	LAMP WICK		" " 3 & 4
33	ZINC	350	ROLLED ZINC		8 1/2" x 1/2" CUT TO SUIT

NOTE: - TO PASS LLOYD'S TEST

PLAN PRINTS											
NO.	DEPT.	IN.	PS.	NO.	DEPT.	IN.	PS.	NO.	DEPT.	IN.	PS.

HULL DIVISION
STERNPOST & RUDDER
SCALE - ARRANGT. = 1/2" = 1 FT.
SCALE - DETAIL = 1/4" = 1 FT.
DATE 10-0-07-16
SUN SHIPBUILDING CO.
CHESTER PA. U.S.A.
DR NO 3-704-A

MATERIAL		B.M. PRINTS											
NO.	DEPT.	IN.	PS.	NO.	DEPT.	IN.	PS.	NO.	DEPT.	IN.	PS.	NO.	DEPT.

5/5 NOS 7 & 8